Management Of Change Form

SECTION I: INITIATION OF REQUEST

APPROVED TO PROCEED

Requestor: Harris, Kristof

Proposed Date OF Change: 27-Sep-04

MOC-NDU-2004-008

Change: Temporary

Date: 27-Sep-04

Location:

Texas City Refinery

Type Of Change: Occupied Buildings

Facility:

S/D Requirement: No Shutdown Required

Section:

Description: Install a TAR Trailer for JE Merit just east of the NDU unit.

Basis (Optional): The Hot work permits to install this trailer were issued from the NDU. Therefore, we thought that the MOC to install the

trailor should also be associated with the NDU.

SECTION II: APPROVAL TO PROCEED

Emergency Change: No

By:

Estimated Date of Temporary Change or Removal: 30-Apr-05

Date:

Team Leader

By: Trapp, Paul

Date: 06-Oct-04

SECTION III: REQUIREMENTS FOR CHANGE

Type Of Hazard Review: What-if/Checklist

Leader: Seele, Kyle		T	—	nplete
<u> </u>	Required	Responsible	Ву	Date
MOC Process Hazard Analysis (PHA)	Yes	Harris, Kristof	Track, A/I	06-Oct-04
MOC Supplemental Requirements Checklist	Yes	Harris, Kristof	Track, A/I	06-Oct-04
MOC PHA/Formal PSSR Safety/Environmental Action Items Resolved	Yes	Track, A/I		
MOC PHA Report Received By PSM Administrator	Yes	Group, PSM	Galvan, Anna	06-Oct-04
MOC Supplemental Requirements Checklist Received by PSM Admini	Yes	Group, PSM	Galvan, Anna	06-Oct-04
Inform Operating Personnel	Yes	Trapp, Paul	Trapp, Paul	22-Oct-04

SECTION IV: AUTHORIZATION TO COMMISSION

(Electronic Signature confirms that pre-startup safety review requirements have been met)

PHA Documentation Received

Date

Team Leader Logan, Charles

Authorized By

Date

CONFIDENTIAL **BUSINESS INFORMATION**

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Index MOC-NDU-2004-008-001 Type: SAFETY Status: OPEN Target: 09/27/2004 Actu Supt. Logan, Charles Group: ASSET Ind: Osborn, Randy TAR Ati Consider shutting through traffic down between avenue "F" and avenue "G" in the immediate vicinity of the trailer Resolution: Comments: Comsider Review the need for temporary lighting at night - Eugene White Resolution: This was reviewed and temporary lighting at night - Eugene White Resolution: This was reviewed and temporary lighting at night - Eugene White Resolution: This was reviewed and temporary lighting at night - Eugene White Resolution: This was reviewed and temporary lighting at night - Eugene White Comments: Comment	R MOCNDU-2004-008-001 Type: SAFETY Status: OPEN This is a status: OPEN Supt. Logan, Charles Group: ASSET Ind: Osborn, Randy Ind: Osborn, Randy Ind: Osborn, Randy Supt. Logan, Charles Consider shutting through traffic down between avenue "F" and avenue "G" in the immediate vicinity of the trailer MOCNDU-2004-008-002 Type: SAFETY Status: OPEN Supt. Logan, Charles Group: ASSET Ind: Osborn, Randy Lution: MOCNDU-2004-008-003 Type: SAFETY Status: COMPLETE NACL Double Wandell sent me are email staining the each white ments: MOCNDU-2004-008-003 Type: SAFETY Status: COMPLETE Ind: White (Fluor), Bugen NA. Supt. Logan, Charles Group: ASSET Ind: White (Fluor), Bugen NA. Supt. Logan, Charles Status: COMPLETE Target: 09/27/2004 Supt. Logan, Charles Status: COMPLETE Target: 09/27/2004 Supt. Logan, Charles Status: COMPLETE Target: 09/27/2004 Supt. Logan, Charles MoCNDU-2004-008-004 Type: SAFETY Status: COMPLETE Target: 09/27/2004 Supt. Logan, Charles Group: ASSET Ind: White (Fluor), Eugen NA. MOCNDU-2004-008-004 Type: SAFETY Status: COMPLETE Target: 09/27/2004 Supt. Logan, Charles Group: ASSET Ind: White (Fluor), Eugen Install a TAR Trailer for 1E Merit just east of the NDU unit Consider Review the need for temporary lighting at night - Eugene White Intent: This was reviewed and temporary lighting at night - Eugene White ments: Page 1 of 7 2						
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Incident

Level:

Incident

CONFIDENTIAL BUSINESS INFORMATION

Level:

Actual: 11/01/2004 Incident

Level:

Actual: 11/01/2004 Incident

Level:

MOC-NDU-2004-008 Action Items

MOC-NDU-2004-008 Action Items

Monday, March 28, 2005

Actual: 11/01/2004 Incident Ind: White (Fluor), Eugen TAR: No Target: 09/27/2004 Status: COMPLETE Group: ASSET Supt: Logan, Charles Type: SAFETY Index MOC-NDU-2004-008-005

BUSINESS INFORMATION CONFIDENTIAL

> Install a TAR Trailer for JE Merit just east of the NDU unit. ***Ref:

Consider Verify if windows are made of tempered glass. If not, take appropriate action to protect personnel from shattered glass - Eugene White Ϋ́

Resolution: The offices do not have windows. The only windows in the trailer are at each door. They are very small.

Comments:

Consider Determine if potable water will be hooked up. If yes, review questions #25-30 on the "trailer siting MOC checklist. Also review procedure for hook up with Actual: 10/07/2004 Incident Level: TAR: No Target: 09/27/2004 Ind: Harris, Kristof Status: COMPLETE Group: ASSET Supt: Logan, Charles Install a TAR Trailer for JE Merit just east of the NDU unit. Type: SAFETY Index MOC-NDU-2004-008-006 Ref: AI:

Resolution: We did connect potable water to the trailer. We did make sure that we performed all recommendations concerning tieing in the potable water to a trailer and we Chris Rice or Ken Anthony in utilities

worked with OSU to assure that it was done properly.

Comments:

Incident	Level:
Actual: 11/01/2004 Incident	TAR: No
Target: 09/27/2004 Actual: 11/01/2004 Incident	Ind: White (Fluor), Eugen TAR: No
(PLETE	Group: ASSET
Type: SAFETY	Supt: Logan, Charles
Index MOC-NDU-2004-008-007 Type: SAFETY Status: COM	

Install a TAR Trailer for JE Merit just east of the NDU unit.

Consider Verify that wind direction can be easily determined from the trainer location. Install wind sock as necessary - Eugene White AI:

Resolution: The wind sock was installed for wind direction.

Comments:

September 17, 2004

Ray Hawkins

CONFIDENTIAL BUSINESS INFORMATION

MOC-NDU-2004-008

Temporarily Locate TAR Trailer for ULC Project Team

A PHA in the form of a what-if checklist was performed on MOC-NDU –2004-008 to temporarily set the TAR trailer for the ULC project team. The trailer will be located NE of the catalyst warehouse off avenue "F", between the NDU and ISOM process units. This temporary MOC seeks approval to locate this trailer through June of 2005. A copy of the MOC supplemental checklist, unit plot plan with muster points & evacuation routes, building occupants summary, trailer siting checklist, and what-if scenario were used. The following people were in attendance:

Andy McWilliams

ULC Motorization Project Mgr

Kristof Harris

ULC Motorization Project Engr

Jack Skufca

Asset Coordinator

Randy Murray

Operations Training Coordinator

David Smith

Operations

Eugene White Danny Lea

JE Merrit Safety Specialist PACE Health & Safety Rep PACE Health & Safety Rep

Ken Curlee Kyle Seele

TAR Project Engineer / PHA Leader

The following action items were generated:

- Consider shutting through traffic down between avenue "F" and avenue "G" in the immediate vicinity of the trailer (safety Randy Osborn)
- Post signs along evacuation routes guiding the way (safety Randy Osborn)
- Verify electrical classification of the area with I&E engineer and verify there are no issues (safety-Eugene White)
- Review the need for temporary lightning at night (safety Eugene White)
- Verify if windows are made of tempered glass. If not take appropriate action to protect personnel from shattered glass (safety - Eugene White)
- Determine if potable water will be hooked up. If yes, review questions #25-30 on the "trailer siting MOC checklist. Also review procedure for hook up with Chris Rice or Ken Anthony in utilities (safety Kristof Harris)
- Verify that wind direction can be easily determined from the trailer location. Install wind sock as necessary (safety - Eugene White)

Action items that are assigned to individuals that are not listed in the action item database should be assigned to Kristof Harris to verify completion.

If you have any questions please contact me at x1270

Kyle Seele

cc: attendees by Microsoft Exchange w/o attachments Mark Risinger, TAR Supt. Randy Osborn, TAR Maint. Donald Marquise, Warehouse Anna Galvan, PHM assistant, w/ orginal documents

Seele, Kyle (Texas City)

From: Sent: Galvan, Anna X (KELLY SERVICES)

Wednesday, September 29, 2004 1:09 PM

To: Subject: Seele, Kyle (Texas City) RE: MOC-NDU-2004-008 GONFIDENTIAL
BUSINESS INFORMATION

Please provide the MOC Supplemental Requirements Checklist.

This has not yet been Approved to Proceed. As soon as we receive the Supplemental Requirements Checklist and it has been approved to proceed, I will update the database.

Thank you, Anna

x21195

----Original Message----

From:

Seele, Kyle (Texas City)

Sent:

Wednesday, September 29, 2004 10:45 AM

To:

Hawkins, Raymond A

Cc:

Mcwilliams, Andy A; Harris, Kristof D; Skufca, Jack R; Murray, Randy; Smith, Lawrence D; Lea, Daniel R; Curlee, Ken; Marquise,

Donald; Risinger, Martin; Osborn, Randy W; Galvan, Anna X (KELLY SERVICES)

Subject:

10C-NDU-2004-008

Attached is the MOC and action items for the ULC TAR trailer to be used by the motorization project team. Hot work permits to install the trailer were generated by the NDU, therefore it has been submitted as a NDU MOC. Please approve this MOC in the database to progress. If there are any questions, contact Andy McWilliams or Kristof Harris. Hard copies of the documents used for the MOC will be filed with the PHM goup.

<< File: MOC-NDU-2004-008,doc >>

Thanks, Kyle



What-If Review Summary Sheet

a out Project Them Trailer TAR Project Title:

MOC Number: Date:

1111-2004-00 Position: Position: Position: Position: Mewacians SCVCFKA MULLAN KRISTUR GANDT Anon SACK Name: Name: Name: Name:

> Review Team

CACO KEN P&ID Number:

रिरुदम

Davio Down

Name: Name:

6

Position:

Position:

What if?	MASOR COLLEGE	رەسىر	7.67	7770	C.ATE.	SCORCHIOL	7.4	(J.F.	STATION	~ OILT GAMES SEPREMOR AT LIFT STATION TO
Consequence:		1))						**************************************
Safeguards: $\xi \in \mathcal{L}(\mathcal{C})$	SEACED B	Ø	CARBO	(لاد	.15TCA 1					ARBIL CARNISTERI
Action Required:	EVACUATION	707	PouTes	8	8 MUSTER PRUTS	. Lored	EDUC!	برق ره	EDUCATE GO APPLICANT UUTH	∌ μ οο

What if?	HCADY FORKC	ESEK CIET	عدي	0 × 0.	[exites	30030	ARIONO	(ATALYS)	11F7 USE ARIUM [RAILES] / PROPLE ARIUM (ATALU) WARETHOUSE
Consequence:				_					
Safeguards:									
Action Required:									

What if?									
Consequence:									
Safeguards:									
Action Required:									
- SPUT	Stut Through Traffic	Avene "6"	ود	\$ & Avenue	، ط	,	Rundy	Rudy Osborne	

Roming Avenue ø BUITE Avenue "6" Evacuatur - Styl Through Trapfic Posting slaws - Acon

Erger.

025-

http://txc-safetynet.bpweb.bp.com/process.safety.standards/pss_2_psm/pss_2.10_moc/whatif.doc Reviewed/Revised: 29-May-01



CONFIDENTIAL BUSINESS INFORMATION

PROCESS HAZARDS ANALYSIS CHECKLIST

(TO BE USED IN CONJUNCTION WITH "WHAT-IF" HAZARD REVIEW)

ASSET SUPT- RUD PRICE

Trailer Siting Checklist

Proje	ct Title: <u>L</u>	OCATE TAR	TRAILER	For	PROJECTS	GROUP			
Date:	17 SEP	r. 2004			MOC Num	ber:			
Danis	NI				D 121				
Revie Team		-			Position:				
1 cam	Name:				Position: Position:			·	
	Name:				Position:				
	Name:				Position:				
	Name:				Position:				
Traile	r Location:								
Hanc	a Location.	NE Co.	enta of	<u>C</u>	TACYST W	archova west		/	به دی کر ا
1.		leted a "What-If' e the "What-If' I JIRED:			ore using thi	s checklist?	Y X	N	N/A
2.	Is the trailer loc facility siting ar ACTION REQU	· · · · · · · · · · · · · · · · · · ·	feet from ar	• •	ess unit? If '	No', perform a		X	
3.		ated in an area th les from respond JIRED:				Emergency	X		
4.		to Unit equi pme n		bstruct	or hamper (Operations personnel	Ø		
5.	Is the trailer loc equipment? ACTION REQU		at will not o	bstruct	or hamper f	ixed fire fighting			
6.	comply with the	ocated in a Class electrical area cosion proof A/C,	lassification	require	ements (prop				
7.	Are there safe e. ACTION REQU		ne trailer? TER Poi~T WSTER Pin	~ Л"			X		
8.	Is the trailer loc		*		de will be pr	otected from all of			
	the following:		•						
		rrosive, or flamn	nable sprays	; fumes	, mists, or va	pors?	X		
		radiation from fir		g flares)?		X		
	•	ation from spills					闪		
	d) Windage/	fog from cooling	towers?				Ľ	Ш	Ш
	ved/Revised: 10-N	May-01		•					

18. Is the foundation, supporting structure, and anchor points adequate for protecting
the trailer against high winds?
ACTION REQUIRED:

Reviewed/Revised: 07-Feb-03
d:\documents and settings\seelewk\local settings\temporary internet files\olk38\trailer_siting.doc

	A Checklist	Page 301 4
MATION	Are trailer windows made of tempered glass or have other steps been taken to ensure personnel safety due to shattered glass? ACTION REQUIRED: Follow UP =	Y N N/A
TILL STATE OF THE	Are procedures in place to restrict nonessential or untrained personnel working at the trailer from entering Unit areas where equipment is in service or deemed to be hazardous? ACTION REQUIRED; LABEL LIVE UNIT), Rufey OFF & BARRY	⊠ □ □
21.	Are evacuation plans (from the trailer) adequate and accessible to personnel? ACTION REQUIRED: ONE AT EACH DOWN	
22.	Has the Area Instrument/Electrical Supervisor and Area Engineer been allowed input into the scope and design of the electrical power connections? ACTION REQUIRED:	
23.	Have all conduit seal fittings been poured and marked to meet the electrical area classification? ACTION REQUIRED:	
24.	Have appropriate individuals been contacted to arrange telephone and computer LAN connections? ACTION REQUIRED:	
/25.	Has the potable water system been protected from freezing weather conditions? ACTION REQUIRED:	
26.	Has a survey been performed to ensure there are not cross connections to the potable water system? ACTION REQUIRED:	
27.	Can the potable water system be properly vented and drained for startup? For shutdown/maintenance? ACTION REQUIRED:	
28.	Has proper chlorination of the new potable water system been performed? ACTION REQUIRED:	
29.	Has the potable water shutoff valve been properly labeled to prevent misalignment? ACTION REQUIRED:	
30.	Will the underground portion of the potable water piping be installed in the vicinity of a cathodic protection system? If 'Yes', should the line be bonded to a cathodic protection system? ACTION REQUIRED:	
	# Conduct Ken Andry e Chris RICE	

CONFIDENTIAL BUSINESS INFORMATION

31. Will the temporary building (trailer) be located at it's designated area more than 1 year? If yes, has the refinery plot plan been updated to indicate the temporary building location?

Y N N/A

ACTION REQUIRED:

TEMPORARY MOC - IMM. - JUNE 3107, 2005

Reviewed/Revised: 07-Feb-03

d:\documents and settings\seelewk\local settings\temporary internet files\olk38\trailer_siting.doc

Facility Siting BUILDING ANALYSIS CHECKLIST

CONFIDENTIAL BUSINESS INFORMATION

BUILDING NAME: UCC	TAR	TRAILLA	DATE:
TEAM MEMBERS:			

This checklist should be applied to all refinery buildings and will help to identify potential hazards to building occupants. The completed checklist should be forwarded to the Unit Asset Superintendent and the PSM Department (Foot Robinson) for review. The check list is formulated so that all "NO" answers require evaluation and potential corrective measures. Some questions may not be applicable to a particular building.

BUII	DING NAME:		
		YES/NO/NA	AGTON WENS
1.	Have the following concerns been evaluated for personal work areas within the building: a. Those located along walls facing potential blast sources? b. Those adjacent to exterior windows?	yes yes	
	c. Those within proximity to tall un- anchored equipment, storage racks, or wall- mounted equipment?	no	- LABEL
2.	Is the building covered by an emergency response/evacuation plan? (AMOCO PSG #24)	00	- not shelter in plea
3.	Are the building occupants trained in the building emergency response/evacuation plan?	WKC BE	•
4.	Does the building have doors on the opposite side of the building from likely sources of fires or blasts? (AMOCO Spec 12C-4)	Yes	
5.	Is there a way for occupants to determine wind direction from all building egress routes?	ACTION	Consider wind socks - Randy
6.	a. If the building is constructed of concrete block, is it located more than 100 feet away from a hydrocarbon service? Alternately, is the building separated from ignition and process areas with minimum distances between boundaries of 50 feet and 25 feet, respectively? (AMOCO Spec 12C-4)	1/4	-
	b. If the answer to all questions is 6a was "no", has the potential for fire to impact the building integrity been studied?	1/4	
7.	Are the interior or exterior building fire protection systems adequate?	nla	
8.	Is the building pressurization system properly designed for the building area classification?	1/4	
9.	Is there a detection system within the building or in the fresh air intake to detect hydrocarbons or toxic materials that could be present during a release? (AMOCO PSG #24)	0/4	
10.	Can the building circulation systems and ventilation hoods be stopped quickly to prevent toxic gas ingress within the building? (AMOCO PSG #24)	1/4	

Facility Siting BUILDING ANALYSIS CHECKLIST

CONFIDENTIAL BUSINESS INFORMATION

BUILDING NAME:	 DATE:	
TEAM MEMBERS:	 	

BUI	LDING NAME:	AYES/NO/NA	/ XCFON/TEVS
11	Is a policy in place for each secured building to ensure that: a. An adequate supply of Drager tubes, or other suitable detectors, is available to test the building air for the most likely contaminant(s)?	nla	•
	b. There is sufficient bottled or fresh supply air available for the occupancy load? (AMOCO PSG #24)	1/4	
12.	If the building contains critical equipment which is expected to be accessed and operated during an emergency: a. Has consideration been given to strengthening the building or relocating the equipment?	n/a	
	b. Has the safety of personnel required to access the equipment been considered?		

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BUILDING OCCUPANTS SUMMARY

CONFIDENTIAL BUSINESS INFORMATION

What is the number of hours spent by every individual in this building? List occupation, # of occupants, and # of hours.

# OF OCCUPANTS	HOURS/WEEK BY EACH OCCUPANT
3	56
2	63

MP	#10	Cotolysi	WH	
MP	# (2716	street	sek



BPSH SUPPLEMENTAL MOC REQUIREMENTS CHECKLIST

		MOC	Supplemental	l Requiren	nents C	heckli	st _	CONFIDE	ENTIAL
Proj	ect Title:	UC	MOTORIZATION	PROJECT	TAR	TRAILE	B S	USINESS INF	ORMATION
Date	e:	9/17	12004	MOC	Numbe		DU- X	`x -	-
is re	equired for all age). This che	proposed ecklist is	pleted in addition to I changes (i.e., This intended to be a mo s a result of any pro	s checklist is lead for aid for	NOT the miscella	PHA for	the pro	posed	
PHA	A Preparation	Concerns	s/Issues						
1.	Are the P& most up-to- RESPONSI	date vers			ards anal	ysis) revi	iew the	Y N N/A	
2.	Are there of RESPONSI	ther conc E/ACTIO	urrent jobs or proje N:	cts that could	impact t	his PHA?	?"		
Doc	umenation Co	oncerns/Is	ssues						
1.	Do the unit RESPONSE	standing	orders need to be u N:	pdated?				Y N N/A	
2.	Does the un RESPONSE		nformation need to	be updated?		-			
3.	Does the un RESPONSE		st need to be updat N:	ed?					
4.	Do the unit RESPONSE		nt loop diagrams ne N:	eed to be upda	ated?				
5.	Do the moto	or schema ACTIO	ntics need to be upd	ated?					
6.	Do the vesse RESPONSE		gs need to be updat	ed?					
7.	Do the unde	erground l	ine drawings need N:	to be updated	! ?				
8.	Do the unit	mechanic	al equipment libra	y files need t	o be upda	ated?			

PH	A Checklist MOC Supplemental Requirements Checklist	Page 2of 3
	RESPONSE/ACTION: BUCINESS INFORMATION	Y N N/A
9.	Do the unit I&E equipment library files need to be updated? RESPONSE/ACTION:	
10.	Do the LOTO isolation device list/drawings need to be updated? RESPONSE/ACTION:	
11.	Do the Maintenance Records/Procedures (Mechanical) need to be updated? RESPONSE/ACTION:	
12.	Do the Maintenance Records/Procedures (I&E) need to be updated? RESPONSE/ACTION:	
13.	Do the maintenance management system (SAP) information need to be updated? RESPONSE/ACTION:	
14.	Does the maintenance management system (SAP) Bill-of-Material (BOM) information need to be updated? RESPONSE/ACTION:	
15.	Does the storehouse information need to be updated? RESPONSE/ACTION:	
16.	Do the Control Strategy Diagrams need to be updated? RESPONSE/ACTION:	
17.	Does the Control Strategy/Control System Logic need to be updated? RESPONSE/ACTION:	
18.	Do the Control System Displays need to be updated? RESPONSE/ACTION:	
19.	Do the Process Models/Process Data need to be updated? RESPONSE/ACTION:	
20.	Does the Radiation Safety Officer need to be contacted to review changes/impacts to radiation sources? RESPONSE/ACTION:	
21.	Do the inspection files need to be updated? RESPONSE/ACTION:	
22.	Does the fixed equipment RBI (risk based inspection) database need to be updated?	
	wed/Revised: 10-May-04 rterm\moc checklists\bpsh.supplemental.moc.checklist.doc	

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PHA	PHA Checklist MOC Supplemental Requirements Checklist			Page 3of 3		
	RESPONSE/A	CONFIDENTIAL BUSINESS INFORMATION	Y	N	N/A	
23.	Does the equipRESPONSE/A	pment thickness-monitoring database need to be updated? ACTION:		X		
24.	Does the unit RESPONSE/A	process container contents list need to be updated? ACTION:		区		
25.	Do technical p RESPONSE/A	personnel need to be informed of this change? ACTION:		X		
26.	Do technical p RESPONSE/A	personnel require formal training concerning this change? ACTION:				
Envi	ronemental Cor	ncerns/Issues				
1.	water used, the discharge poir discharge)? If	or project result in changing the source of water, the quantity of e quantity or quality of water sent to sewers, the water at, or storm water parameters (e.g., quantity, quality or point of f "yes," contact the HSE water engineer to discuss the issue in BP South Houston water management plan. ACTION:	Y	N.	N/A	
2.	Coordinator for	tacted the HSE LDAR (Leak Detection And Repair) or any new pumps, flanges, or valves so that these items can be ded and added to the VOC Monitoring schedule?				
3.	Do the ISO 14 RESPONSE/A	001 Unit Summaries/Tasking Sheets need to be updated? ACTION:		区		
		· · ·				
			_			
	wed/Revised: 10-N term\moc checklis	May-04 sts\bpsh.supplemental.moc.checklist.doc				

CONFIDENTIAL BPISOM00004060

EPA Risk Management Plan

CONFIDENTIAL BUSINESS INFORMATION

- 1. The EPA Risk Management Program Rule (RMP) identifies certain situations that requires resubmission of the Risk Management Plan. The PSM Manager should be consulted to determine if a proposed change has RMP implications. The risk management plan must be updated and resubmitted if any of the following occur:
- Y N N/A
- No later than the date a new process becomes covered under the RMP rule.
- No later than the date that a regulated substance exceeds the threshold quantity in an existing covered process for the first time.
- Within 6 months of a change that requires an entire new process unit PHA.
- Within 6 months of an inventory change that changes the worst-case scenario distance by a factor of 2.
- Within 6 months of a change in the RMP program level for a covered process.

RESPONSE/ACTION:

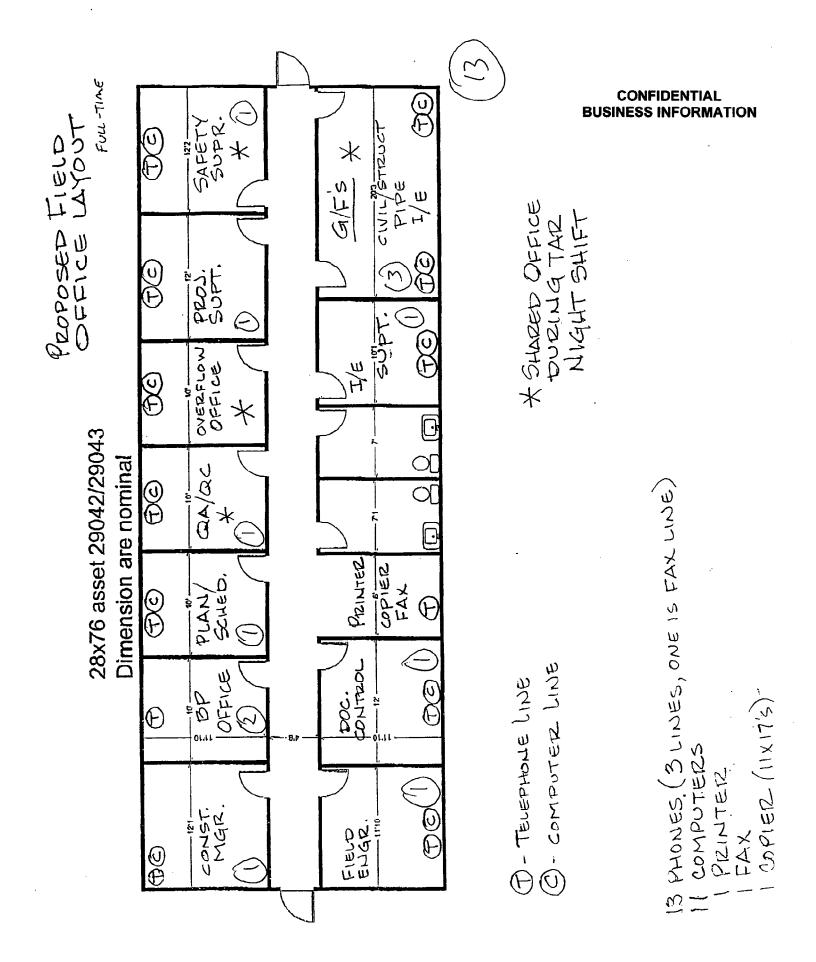
Group Major Hazards Risk Assessment

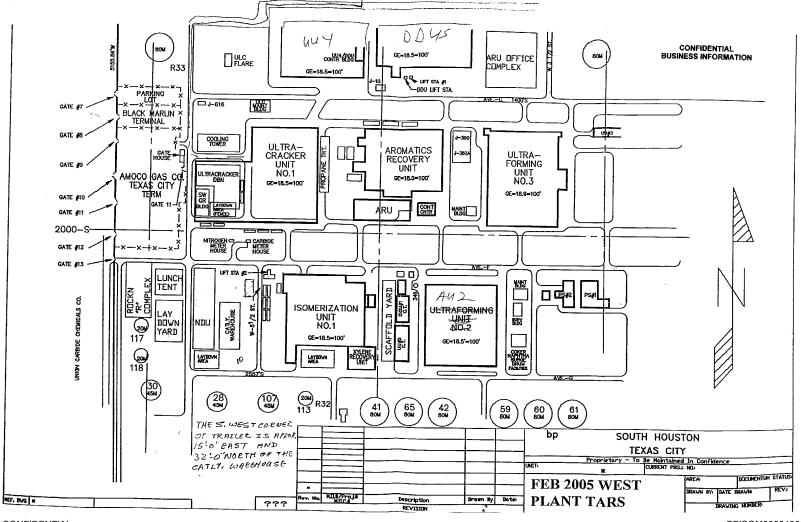
- 1. The BP Group requires the site major hazards risk assessment be kept evergreen. The PSM Manager should be consulted to determine if a proposed change may impact the site major hazards risk assessment. The major hazards risk assessment will likely require an update if any of the following occur:
- Y N N/A

- The introduction of a new toxic material.
- Increasing the volume of a toxic or flammable such that a new largest volume is created.
- Significantly increasing the occupancy of an existing building (e.g., doubling the occupancy).
- Introducing a new occupied building.

RESPONSE/ACTION:

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Reviewed/Revised: 10-May-04	 	
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BPISOM00004063